



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SF
5005187

D5393-041
Job Sheet 166741



Part No: D5393-041

Job Qty: 1 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/27/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Push

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	10/26/17	0.00	0.00	Start up container	MLC
100	Small Fab	1 pcs	10/27/17	0.00	0.70	Small Fab	DAS 38 MLC
110	QC	1 pcs	10/27/17	0.00	0.00	QC5	DAS 38
120	Packaging	1 pcs	10/27/17	0.00	0.00	Packaging3	9-89 6
130	QC21-SA	1 Ea	10/27/17	0.00	0.00	QC21	9-89

Part Op
Descriptions: 100 - ASSEMBLE AS PER DWG AND TORQUE NUTS AS PER NOTE 8.

DAS
21
9-89 NOV 07 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Small Fab	GA AN3C3A Fm 136182-1 ✓	2	64	0	0
	5+330 AN665-34R 3000540 ✓	2	28	0	0
	5+004 D2690-6 F 165234 ✓	2	9	0	0
	D5393-043 3001223 ✓	1	0	0	0
	Overages MS17984-C405 3000549 ✓	2	8	0	0
	GA MS21043-3 Fm 136182-2 ✓	2	917	0	0
	5+291 MS21919WCF8 3000689 ✓	2	3	0	0
	GA NAS1149C0332R Fm 136444-15 ✓	4	2,674	0	0
	5+558 NAS509-4C 3000573 ✓	2	15	0	0

Part Specifications

Specifications could not be found.

Plex 10/16/17 1:23 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		D5393 - 041 Small Fab 1		Mfg Date: 11/02/17 Job No: 166741		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
						Newwork ☐ Scrap ☐ Re-as-is ☐ Improved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐					
						QTY Effective : _____				MRB (QSI042) Approval					
						Disposition				Completed By					
S005187 Strut Assembly		PART NO: Revision: Operation: Quantity: Change No:		ave		FAULT CATEGORY		Lead hand / Supervisor Approval Verification							
								QC / QA Coordinator Approval							
								Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐							
Substation ☐ Past Expiry Date ☐ Misidentified ☐		Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Marks/Chatter ☐ OTHER : _____		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabelled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							